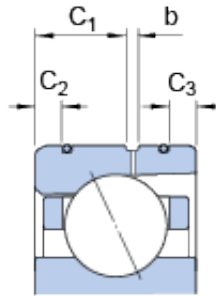
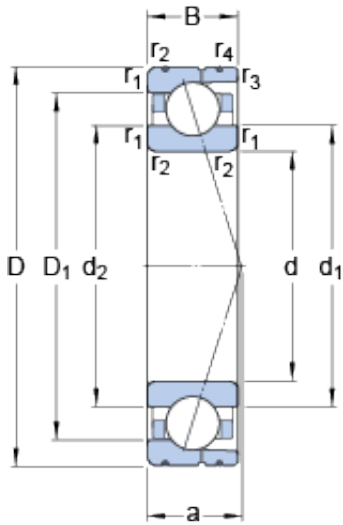




## Bearing Manufacturing of America



65 mm x 100 mm x 18 mm 65 mm x 100 mm x 18 mm SKF 7013 ACD/HCP4AL angular contact ball bearings

Bearing No. 7013 ACD/HCP4AL

7013 ACD/HCP4AL Bearing 2D drawings and 3D CAD models

Size	100x65x18 mm
Bore Diameter	100 mm
Outer Diameter	65 mm
Width	18 mm
d	65 mm
D	100 mm
B	18 mm
d <sub>1</sub>	75.8 mm
d <sub>2</sub>	75.8 mm
D <sub>1</sub>	89.2 mm
b	1.9 mm
C <sub>1</sub>	9.7 mm
C <sub>2</sub>	4.3 mm
C <sub>3</sub>	3.8 mm
r <sub>1,2</sub> - min.	1.1 mm
r <sub>3,4</sub> - min.	0.6 mm
a	28.3 mm
d <sub>a</sub> - min.	71 mm
d <sub>b</sub> - min.	71 mm
D <sub>a</sub> - max.	94 mm
D <sub>b</sub> - max.	96.8 mm
r <sub>a</sub> - max.	1 mm
r <sub>b</sub> - max.	0.6 mm
d <sub>n</sub>	78.1 mm



## Bearing Manufacturing of America

Basic dynamic load rating - C	39 kN
Basic static load rating - $C_0$	35.5 kN
Fatigue load limit - $P_u$	1.5 kN
Limiting speed for grease lubrication	15000 r/min
Limiting speed for oil lubrication	22000 mm/min
Ball - $D_w$	11.112 mm
Ball - z	20
$G_{ref}$	5.7 cm <sup>3</sup>
Calculation factor - e	0.68
Calculation factor - $Y_2$	0.87
Calculation factor - $Y_0$	0.38
Calculation factor - $X_2$	0.41
Calculation factor - $Y_1$	0.92
Calculation factor - $Y_2$	1.41
Calculation factor - $Y_0$	0.76
Calculation factor - $X_2$	0.67
Preload class A - $G_A$	240 N
Preload class B - $G_B$	480 N
Preload class C - $G_C$	960 N
Preload class D - $G_D$	1920 N
Calculation factor - f	1.13
Calculation factor - $f_1$	0.99
Calculation factor - $f_{2A}$	1
Calculation factor - $f_{2B}$	1.02
Calculation factor - $f_{2C}$	1.05
Calculation factor - $f_{2D}$	1.08
Calculation factor - $f_{HC}$	1.02



## Bearing Manufacturing of America

Preload class A	193 N/micron
Preload class B	253 N/micron
Preload class C	335 N/micron
Preload class D	453 N/micron
$d_1$	75.8 mm
$d_2$	75.8 mm
$D_1$	89.2 mm
$C_1$	9.7 mm
$C_2$	4.3 mm
$C_3$	3.8 mm
$r_{1,2}$ min.	1.1 mm
$r_{3,4}$ min.	0.6 mm
$d_a$ min.	71 mm
$d_b$ min.	71 mm
$D_a$ max.	94 mm
$D_b$ max.	96.8 mm
$r_a$ max.	1 mm
$r_b$ max.	0.6 mm
$d_n$	78.1 mm
Basic dynamic load rating C	39 kN
Basic static load rating $C_0$	35.5 kN
Fatigue load limit $P_u$	1.5 kN
Attainable speed for grease lubrication	15000 r/min
Attainable speed for oil-air lubrication	22000 r/min
Ball diameter $D_w$	11.112 mm
Number of balls z	20
Reference grease quantity $G_{ref}$	5.7 cm <sup>3</sup>
Preload class A $G_A$	240 N
Static axial stiffness, preload class A	193 N/ $\mu$ m



## Bearing Manufacturing of America

Preload class B $G_B$	480 N
Static axial stiffness, preload class B	253 N/ $\mu$ m
Preload class C $G_C$	960 N
Static axial stiffness, preload class C	335 N/ $\mu$ m
Preload class D $G_D$	1920 N
Static axial stiffness, preload class D	453 N/ $\mu$ m
Calculation factor $f$	1.13
Calculation factor $f_1$	0.99
Calculation factor $f_{2A}$	1
Calculation factor $f_{2B}$	1.02
Calculation factor $f_{2C}$	1.05
Calculation factor $f_{2D}$	1.08
Calculation factor $f_{HC}$	1.02
Calculation factor $e$	0.68
Calculation factor (single, tandem) $Y_2$	0.87
Calculation factor (single, tandem) $Y_0$	0.38
Calculation factor (single, tandem) $X_2$	0.41
Calculation factor (back-to-back, face-to-face) $Y_1$	0.92
Calculation factor (back-to-back, face-to-face) $Y_2$	1.41
Calculation factor (back-to-back, face-to-face) $Y_0$	0.76
Calculation factor (back-to-back, face-to-face) $X_2$	0.67
Mass bearing	0.36 kg